Plate Portal NC Machine Work Instruction

Step Instructions

1. Introduction to Portal Plate Machining Work Instruction (u
2. Set these Tools and materials on Work Bench
3. Position vise on machine bed as shown and install dial in
4. Position Raw Stock into vise as shown and clamp down t
5. Install Flat end mill into spindle and then spindle assembl
6. Run NC-code for all End Mill Cuts (Op1-Op5)
7. Run NC-code for all Drilling operations (Op6-Op10)

Step Description

Click for NEXT-->

1. Introduction to Portal Plate Machining Work Instruction (use Attached G-Code Program)